

## 1. PRODUCT NAME

**PACC® Joint Backer FF**

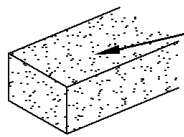
## 2. MANUFACTURER

PACC Systems, LLC  
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## 3. DESCRIPTION

**PACC® Joint Backer FF** is a friction fit closed cell sponge used in the construction of movement and sealant joints around the perimeter of window and door frames that have J-channel frames and that adjoin cement stucco, synthetic stone, structural thin brick and stone, and hard siding. The sponge fits into and along the J-channel frame of windows or doors at the sill, jambs and head. In application, the total width of the sponge is equal to the sum of; the width of the J-channel plus the width of the movement joint. The depth of the sealant joint is limited by the thickness of the J-channel flange.

For window or door J-channel frames that adjoin masonry veneer use **PACC® Jamb Joint Backer FFM** along the jambs and **PACC® Sill Joint Backer FFM** under the sills.



The Total width of the Joint Backer is equal to the sum of the width of the J-channel plus the width of the movement joint

## 4. LIMITATIONS

None when used for the design purpose.

## 5. MATERIALS AND COMPOSITION

**PACC® Joint Backer FF** is a blended EPDM-neoprene closed cell sponge dimensioned to friction fit into the J-channel frame of a window or door.

## 6. PHYSICAL PROPERTIES

Elongation	100%
Compression	25% 2-5 psi
Tensile Strength	90
Water Absorption	.1 maximum

Meeting the requirements for ASTM D1056

## 7. CHEMICAL RESISTANCE

Not reactive with common building materials.

## 8. TECHNICAL DATA

PACC Systems, LLC provides design data and installation instructions to architects, engineers, specifiers, and contractors.

## 9. INSTALLATION

**Storage:** Protect the material from heat, crushing, moisture, mud and construction dirt. Keep the product in the package until it will be used.

**Preparation:** Prepare the surface where the PACC® Joint Backer FF will be fitted so that it is smooth relative to the construction surface.

**Product Attachment:** Install PACC® Joint Backer FF prior to the installation of the exterior finish.

NOTES: The PACC® Joint Backer FF is not flashing. Flash the perimeter of the window or door frame per the window or door manufacture specification before installing the PACC® Joint Backer FF.

For windows or doors that have flat sided frame construction use the **PACC® Joint Backer SA** and **SAM** products.

### Installing PACC® Joint Backer FF

1. Cut PACC® Joint Backer FF to lengths that equal the dimensions of the sill, jambs, and head.
2. Insert the sponge into the bottom of the J-channel at and along the sill, jambs, and head.
3. Install the exterior finish to the side of the sponge.
4. Prepare the sealant joint area per the sealant mfg. requirements, apply the sealant, and tool it to a concave shape.

**Safety:** Material Safety Data Sheets are available by phone, e-mail, or on the web.

## **10. AVAILABILITY AND COST**

PACC® Joint Backer FF is packaged in sheathed rolls of 50 feet.

Information about a distributor near you is available by phone or e-mail.

## **11. GUARANTEE**

PACC® Joint Backer FF will meet published specifications at the time of delivery.

## **12. TECHNICAL SERVICES**

PACC Systems, LLC offers specialist advice to aid the architect, engineer, and contractor with the construction process.

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